

SL1-50

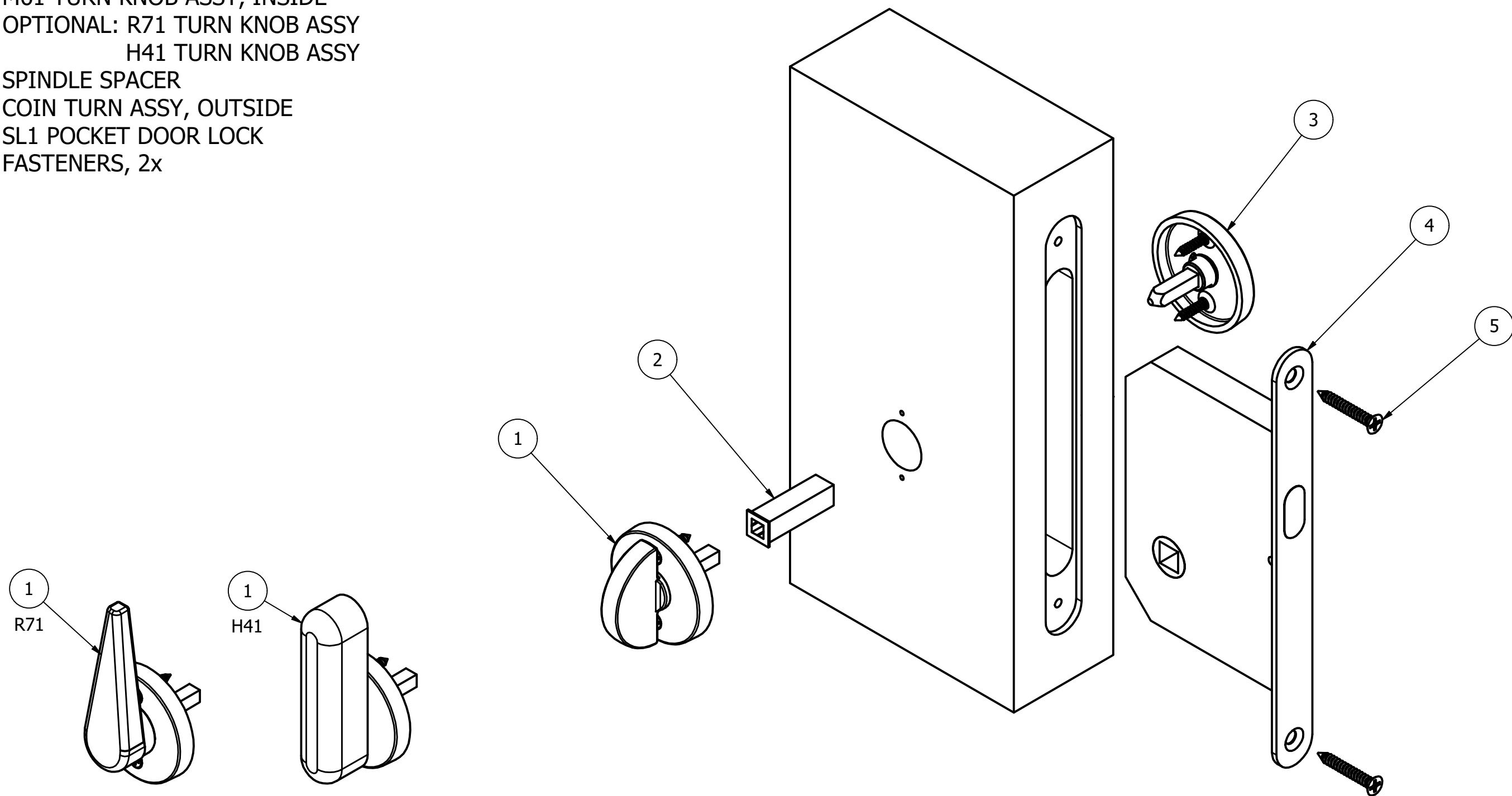
SLIDING DOOR LOCK AND TRIM HARDWARE INSTALLATION INSTRUCTIONS



ORIG. DATE: 07-20-26
REVISION: DATE:

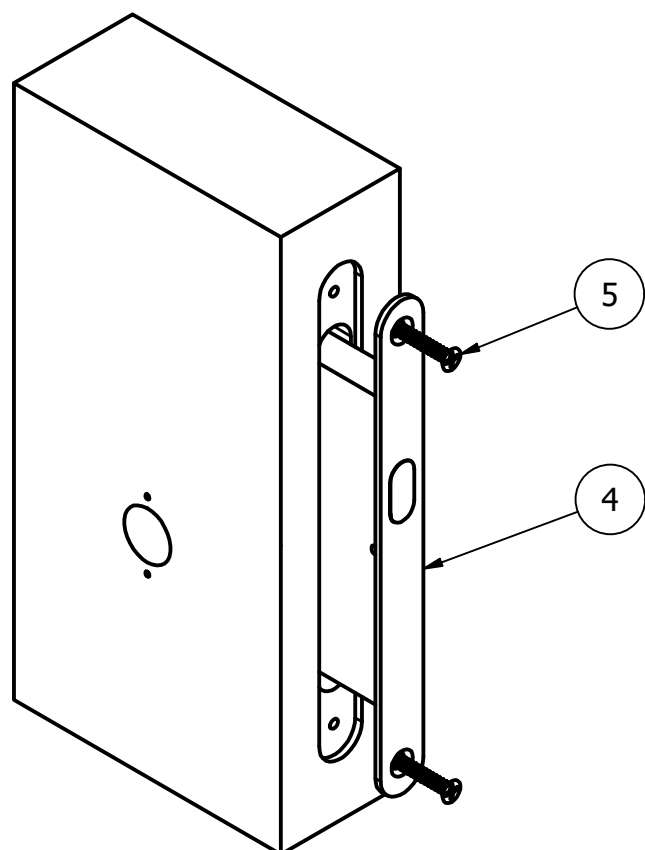
IT-330

- 1) M61 TURN KNOB ASSY, INSIDE
OPTIONAL: R71 TURN KNOB ASSY
H41 TURN KNOB ASSY
- 2) SPINDLE SPACER
- 3) COIN TURN ASSY, OUTSIDE
- 4) SL1 POCKET DOOR LOCK
- 5) FASTENERS, 2x



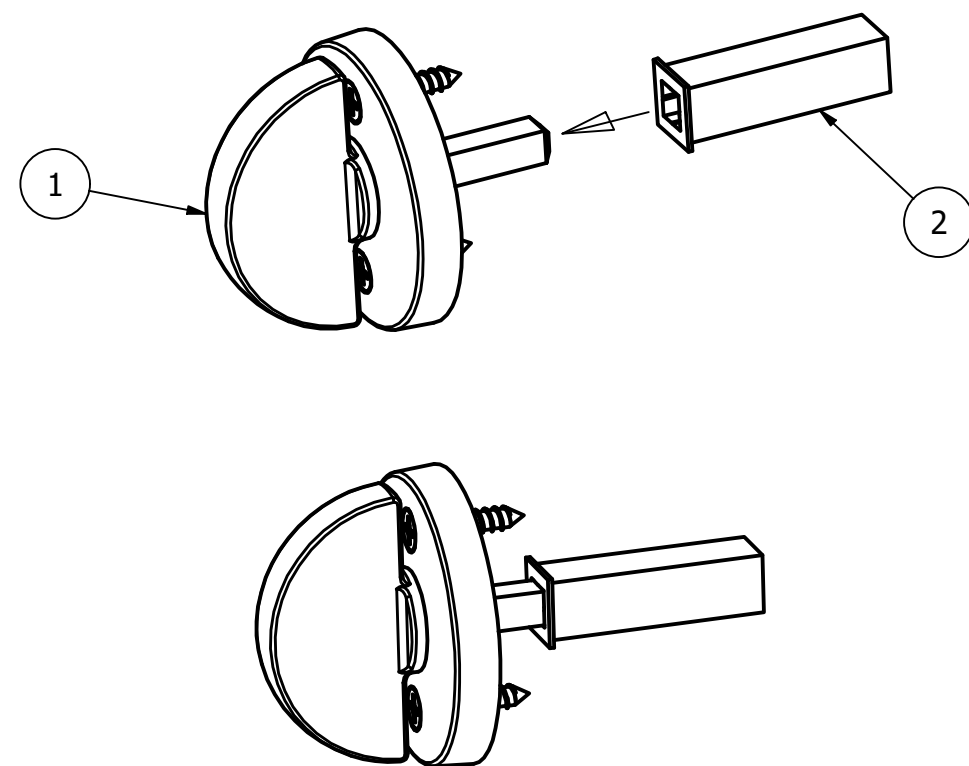
STEP 1)

- A) PREPARE THE DOOR ACCORDING TO DP-330.
- B) INSTALL THE SL1 LOCKBODY (4) INSIDE THE DOOR CAVITY.
- C) INSTALL THE 2x FASTENERS (5) AND TIGHTEN FIRMLY.



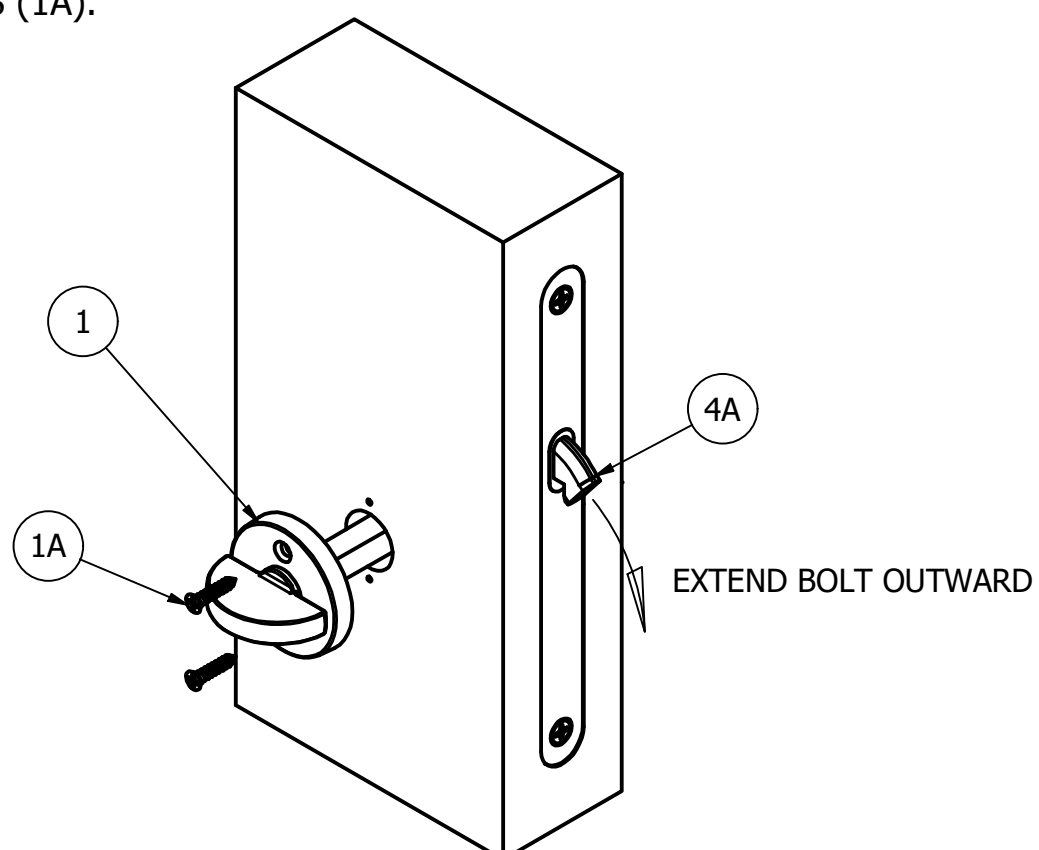
STEP 2)

- A) TAKE INSIDE TURN KNOB ASSY (1) AND INSERT THE SPINDLE SPACER (2) OVER THE SPINDLE.
- B) INSERT SPINDLE SPACER FAR ENOUGH TO ENGAGE THE SPINDLE HUB IN THE LOCK CASE.



STEP 3)

- A) WITH THE DOOR OPEN, INSERT THE TURN KNOB (1) AND ENGAGE THE SPINDLE HUB, THEN ROTATE TO EXTEND THE BOLT (4A) TO THE LOCKED POSITION. THIS WILL ALLOW ACCESS TO THE 2x MOUNTING HOLES ON THE TURN KNOB ROSETTE.
- B) INSERT THE TURN KNOB ASSY INTO THE PREPPED HOLES AND INSTALL THE FASTENERS (1A).



STEP 4)

- A) ON THE OUTSIDE OF THE DOOR, TAKE THE COIN TURN ASSY (3) AND ALIGN THE HOLES IN THE ROSETTE IN THE VERTICAL POSITION AND INSTALL THE FASTENERS (3A).
- B) VERIFY OPERATION OF THE LOCK.

